

# Refinishing Plastic Parts

## Primed Plastic



**SHERWIN  
WILLIAMS®**  
Automotive Finishes

### Notes

#### **Primed Plastic Parts:**

Check primed parts for solubility by pressing a solvent saturated towel on the surface (small area) on a feature line, where the primer is thinnest and hold for 30 seconds.

#### **If the primer is soluble:**

- Step 1        Remove the primer.
- Step 2        Follow recommendations listed on previous page for Un-Primed (Bare) Plastic.

#### **If the primer is insoluble:**

- Step 1        Clean part on all sides with SC155 Low VOC Surface Cleaner.
- Step 2        Scuff sand using a gray scuff pad and USP-90 Liquid Scuffing Agent giving special attention to small grooves and depressions.
- Step 3        Thoroughly rinse off the scuffing agent with clean water and completely dry the surface.
- Step 4        Reclean the surface with SC159 Plastic Cleaner / Anti-stat.
- Step 5        Apply flexed S56/S57/S58 or S59 Color Seal, flexed S61 Transparent Adhesion Promoter, S65 Basecoat Transparent 2K Adhesion Promoter, SpectraPrime Sealer, or PSE-4600/4601 4.6 Epoxy.
- Step 6        Apply basecoat with any Ultra (UH) hardener (1oz per sprayable quart)

#### Step 7:

- Apply Ultra 7000 clearcoat.
- No flex additive is required in the following clearcoats:

CC637	CC639	CC930
CC939	CC940	CC947
CC950		